



ACCU-FRET® FRETWIRE

| NO. | MATERIAL | | A | | | B | | | C | | | D | | | E | | |
|------|--------------|-----|-------|--------------|-------|-------|--------------|-------|-------|--------------|-------|-------|--------------|-------|-------|--------------|-------|
| | | | - | | + | - | | + | - | | + | - | | + | - | | + |
| 6000 | 18% N/S HARD | MM | 0.200 | 3.250 | 0.200 | 0.150 | 2.990 | 0.050 | 0.100 | 0.910 | 0.050 | 0.050 | 0.530 | 0.050 | 0.080 | 1.470 | 0.080 |
| | | IN. | 0.008 | 0.128 | 0.008 | 0.006 | 0.118 | 0.002 | 0.004 | 0.036 | 0.002 | 0.002 | 0.021 | 0.002 | 0.003 | 0.058 | 0.003 |
| 6100 | 18% N/S HARD | MM | 0.200 | 3.180 | 0.100 | 0.150 | 2.790 | 0.050 | 0.200 | 0.810 | 0.050 | 0.050 | 0.530 | 0.050 | 0.075 | 1.400 | 0.075 |
| | | IN. | 0.008 | 0.125 | 0.004 | 0.006 | 0.110 | 0.002 | 0.008 | 0.032 | 0.002 | 0.002 | 0.021 | 0.002 | 0.003 | 0.055 | 0.003 |
| 6105 | 18% N/S HARD | MM | 0.200 | 3.070 | 0.200 | 0.150 | 2.360 | 0.050 | 0.100 | 0.864 | 0.050 | 0.050 | 0.559 | 0.050 | 0.075 | 1.500 | 0.075 |
| | | IN. | 0.008 | 0.121 | 0.008 | 0.006 | 0.093 | 0.002 | 0.004 | 0.034 | 0.002 | 0.002 | 0.022 | 0.002 | 0.003 | 0.059 | 0.003 |
| 6110 | 18% N/S HARD | MM | 0.100 | 2.840 | 0.160 | 0.150 | 2.920 | 0.050 | 0.050 | 0.910 | 0.100 | 0.050 | 0.510 | 0.004 | 0.080 | 1.270 | 0.080 |
| | | IN. | 0.004 | 0.112 | 0.006 | 0.006 | 0.115 | 0.002 | 0.004 | 0.036 | 0.002 | 0.004 | 0.020 | 0.002 | 0.030 | 0.050 | 0.030 |
| 6120 | 18% N/S HARD | MM | 0.150 | 3.000 | 0.150 | 0.050 | 2.900 | 0.050 | 0.050 | 0.500 | 0.030 | 0.050 | 0.600 | 0.050 | 0.030 | 1.300 | 0.030 |
| | | IN. | 0.006 | 0.118 | 0.006 | 0.002 | 0.114 | 0.002 | 0.002 | 0.002 | 0.001 | 0.002 | 0.024 | 0.002 | 0.001 | 0.051 | 0.001 |
| 6130 | 18% N/S HARD | MM | 0.203 | 2.794 | 0.203 | 0.051 | 2.692 | 0.051 | 0.076 | 0.914 | 0.076 | 0.051 | 0.508 | 0.051 | 0.051 | 0.914 | 0.051 |
| | | IN. | 0.008 | 0.110 | 0.008 | 0.002 | 0.106 | 0.002 | 0.003 | 0.036 | 0.003 | 0.002 | 0.020 | 0.002 | 0.002 | 0.036 | 0.002 |
| 6140 | 18% N/S HARD | MM | 0.150 | 2.800 | 0.150 | 0.050 | 2.700 | 0.050 | 0.050 | 0.950 | 0.050 | 0.030 | 0.600 | 0.030 | 0.050 | 1.000 | 0.050 |
| | | IN. | 0.006 | 0.110 | 0.006 | 0.002 | 0.106 | 0.002 | 0.002 | 0.037 | 0.002 | 0.001 | 0.024 | 0.001 | 0.002 | 0.039 | 0.002 |
| 6150 | 18% N/S HARD | MM | 0.020 | 2.750 | 0.100 | 0.150 | 2.550 | 0.050 | 0.100 | 0.760 | 0.050 | 0.050 | 0.500 | 0.050 | 0.075 | 1.120 | 0.075 |
| | | IN. | 0.001 | 0.108 | 0.004 | 0.006 | 0.100 | 0.002 | 0.004 | 0.030 | 0.002 | 0.002 | 0.020 | 0.002 | 0.003 | 0.044 | 0.003 |
| 6155 | 18% N/S SOFT | MM | 0.203 | 2.870 | 0.203 | 0.051 | 2.616 | 0.051 | 0.076 | 0.787 | 0.076 | 0.051 | 0.533 | 0.051 | 0.051 | 1.168 | 0.051 |
| | | IN. | 0.008 | 0.113 | 0.008 | 0.002 | 0.103 | 0.002 | 0.003 | 0.031 | 0.003 | 0.002 | 0.021 | 0.002 | 0.002 | 0.046 | 0.002 |
| 6160 | 18% N/S SOFT | MM | 0.150 | 2.800 | 0.150 | 0.050 | 2.700 | 0.050 | 0.050 | 0.950 | 0.050 | 0.020 | 0.600 | 0.020 | 0.020 | 1.000 | 0.020 |
| | | IN. | 0.006 | 0.110 | 0.006 | 0.002 | 0.106 | 0.002 | 0.002 | 0.037 | 0.002 | 0.001 | 0.024 | 0.001 | 0.001 | 0.039 | 0.001 |
| 6170 | 12% N/S HARD | MM | 0.250 | 3.280 | 0.250 | 0.020 | 2.500 | 0.100 | 0.250 | 1.220 | 0.260 | 0.030 | 0.600 | 0.020 | 0.050 | 1.100 | 0.050 |
| | | IN. | 0.010 | 0.129 | 0.010 | 0.001 | 0.098 | 0.004 | 0.010 | 0.048 | 0.010 | 0.001 | 0.024 | 0.001 | 0.002 | 0.043 | 0.002 |
| 6180 | BRASS | MM | 0.250 | 2.570 | 0.250 | 0.240 | 2.000 | 0.100 | 0.250 | 0.890 | 0.250 | 0.030 | 0.500 | 0.180 | 0.050 | 1.100 | 0.050 |
| | | IN. | 0.010 | 0.101 | 0.010 | 0.009 | 0.079 | 0.004 | 0.010 | 0.035 | 0.010 | 0.001 | 0.020 | 0.007 | 0.002 | 0.043 | 0.002 |
| 6190 | 18% N/S HARD | MM | 0.210 | 2.390 | 0.200 | 0.050 | 2.130 | 0.050 | 0.080 | 0.740 | 0.070 | 0.050 | 0.510 | 0.050 | 0.050 | 0.990 | 0.050 |
| | | IN. | 0.008 | 0.094 | 0.008 | 0.002 | 0.084 | 0.002 | 0.003 | 0.029 | 0.003 | 0.002 | 0.020 | 0.002 | 0.002 | 0.039 | 0.002 |
| 6200 | 12% N/S HARD | MM | 0.260 | 2.540 | 0.280 | 0.020 | 2.100 | 0.100 | 0.250 | 1.140 | 0.260 | 0.030 | 0.600 | 0.020 | 0.100 | 0.900 | 0.050 |
| | | IN. | 0.010 | 0.100 | 0.011 | 0.001 | 0.083 | 0.004 | 0.010 | 0.045 | 0.010 | 0.001 | 0.024 | 0.001 | 0.004 | 0.035 | 0.002 |
| 6210 | 12% N/S SOFT | MM | 0.250 | 2.540 | 0.250 | 0.050 | 2.000 | 0.150 | 0.270 | 0.860 | 0.250 | 0.040 | 0.500 | 0.040 | 0.050 | 1.100 | 0.050 |
| | | IN. | 0.010 | 0.100 | 0.010 | 0.002 | 0.079 | 0.006 | 0.011 | 0.034 | 0.010 | 0.002 | 0.020 | 0.002 | 0.002 | 0.043 | 0.002 |
| 6220 | 12% N/S HARD | MM | 0.250 | 2.400 | 0.250 | 0.020 | 2.000 | 0.100 | 0.250 | 0.960 | 0.250 | 0.040 | 0.500 | 0.040 | 0.050 | 1.100 | 0.050 |
| | | IN. | 0.010 | 0.094 | 0.010 | 0.001 | 0.079 | 0.004 | 0.010 | 0.038 | 0.010 | 0.002 | 0.020 | 0.002 | 0.002 | 0.043 | 0.002 |
| 6230 | 18% N/S HARD | MM | 0.260 | 2.480 | 0.240 | 0.010 | 2.000 | 0.100 | 0.100 | 0.900 | 0.100 | 0.060 | 0.500 | 0.020 | 0.050 | 1.100 | 0.070 |
| | | IN. | 0.010 | 0.098 | 0.009 | 0.000 | 0.079 | 0.004 | 0.004 | 0.035 | 0.004 | 0.002 | 0.020 | 0.001 | 0.002 | 0.043 | 0.003 |
| 6240 | 18% N/S HARD | MM | 0.203 | 2.388 | 0.203 | 0.051 | 2.032 | 0.051 | 0.076 | 0.787 | 0.076 | 0.051 | 0.483 | 0.051 | 0.051 | 0.940 | 0.051 |
| | | IN. | 0.008 | 0.094 | 0.008 | 0.002 | 0.080 | 0.002 | 0.003 | 0.031 | 0.003 | 0.002 | 0.019 | 0.002 | 0.002 | 0.037 | 0.002 |
| 6250 | 18% N/S HARD | MM | 0.203 | 2.413 | 0.203 | 0.051 | 1.905 | 0.051 | 0.076 | 0.914 | 0.076 | 0.051 | 0.508 | 0.051 | 0.051 | 0.762 | 0.051 |
| | | IN. | 0.008 | 0.095 | 0.008 | 0.002 | 0.075 | 0.002 | 0.003 | 0.036 | 0.003 | 0.002 | 0.020 | 0.002 | 0.002 | 0.030 | 0.002 |
| 6260 | 18% N/S HARD | MM | 0.150 | 2.800 | 0.150 | 0.100 | 2.000 | 0.100 | 0.050 | 0.950 | 0.050 | 0.050 | 0.600 | 0.050 | 0.030 | 1.000 | 0.030 |
| | | IN. | 0.006 | 0.110 | 0.006 | 0.004 | 0.079 | 0.004 | 0.002 | 0.037 | 0.002 | 0.002 | 0.024 | 0.002 | 0.001 | 0.039 | 0.001 |
| 6265 | 18% N/S SOFT | MM | 0.150 | 2.800 | 0.150 | 0.100 | 2.000 | 0.100 | 0.050 | 0.950 | 0.050 | 0.050 | 0.600 | 0.050 | 0.030 | 1.000 | 0.030 |
| | | IN. | 0.006 | 0.110 | 0.006 | 0.004 | 0.079 | 0.004 | 0.002 | 0.037 | 0.002 | 0.002 | 0.024 | 0.002 | 0.001 | 0.039 | 0.001 |
| 6270 | 18% N/S HARD | MM | 0.203 | 2.540 | 0.203 | 0.051 | 1.905 | 0.051 | 0.076 | 0.914 | 0.076 | 0.051 | 0.508 | 0.051 | 0.051 | 0.762 | 0.051 |
| | | IN. | 0.008 | 0.100 | 0.008 | 0.002 | 0.075 | 0.002 | 0.003 | 0.036 | 0.003 | 0.002 | 0.020 | 0.002 | 0.002 | 0.030 | 0.002 |
| 6290 | 18% N/S HARD | MM | 0.203 | 2.337 | 0.203 | 0.051 | 1.981 | 0.051 | 0.076 | 0.787 | 0.076 | 0.051 | 0.508 | 0.051 | 0.051 | 1.016 | 0.051 |
| | | IN. | 0.008 | 0.092 | 0.008 | 0.002 | 0.078 | 0.002 | 0.003 | 0.031 | 0.003 | 0.002 | 0.020 | 0.002 | 0.002 | 0.040 | 0.002 |
| 6300 | 12% N/S HARD | MM | 0.250 | 1.940 | 0.250 | 0.050 | 1.600 | 0.120 | 0.250 | 0.960 | 0.250 | 0.030 | 0.600 | 0.020 | 0.140 | 0.700 | 0.060 |
| | | IN. | 0.010 | 0.076 | 0.010 | 0.002 | 0.063 | 0.005 | 0.010 | 0.038 | 0.010 | 0.001 | 0.024 | 0.001 | 0.006 | 0.028 | 0.002 |
| 6310 | 18% N/S HARD | MM | 0.203 | 2.311 | 0.203 | 0.051 | 1.346 | 0.051 | 0.076 | 0.940 | 0.076 | 0.051 | 0.559 | 0.051 | 0.051 | 0.787 | 0.051 |
| | | IN. | 0.008 | 0.091 | 0.008 | 0.002 | 0.053 | 0.002 | 0.003 | 0.037 | 0.003 | 0.002 | 0.022 | 0.002 | 0.002 | 0.031 | 0.002 |
| 6320 | 18% N/S HARD | MM | 0.203 | 2.159 | 0.203 | 0.051 | 1.194 | 0.051 | 0.076 | 0.711 | 0.076 | 0.051 | 0.533 | 0.051 | 0.051 | 0.737 | 0.051 |
| | | IN. | 0.008 | 0.085 | 0.008 | 0.002 | 0.047 | 0.002 | 0.003 | 0.028 | 0.003 | 0.002 | 0.021 | 0.002 | 0.002 | 0.029 | 0.002 |
| 6330 | 18% N/S HARD | MM | 0.203 | 2.388 | 0.203 | 0.051 | 1.092 | 0.051 | 0.076 | 0.787 | 0.076 | 0.051 | 0.508 | 0.051 | 0.051 | 0.787 | 0.051 |
| | | IN. | 0.008 | 0.094 | 0.008 | 0.002 | 0.043 | 0.002 | 0.003 | 0.031 | 0.003 | 0.002 | 0.020 | 0.002 | 0.002 | 0.031 | 0.002 |

